

SR780 (G314)

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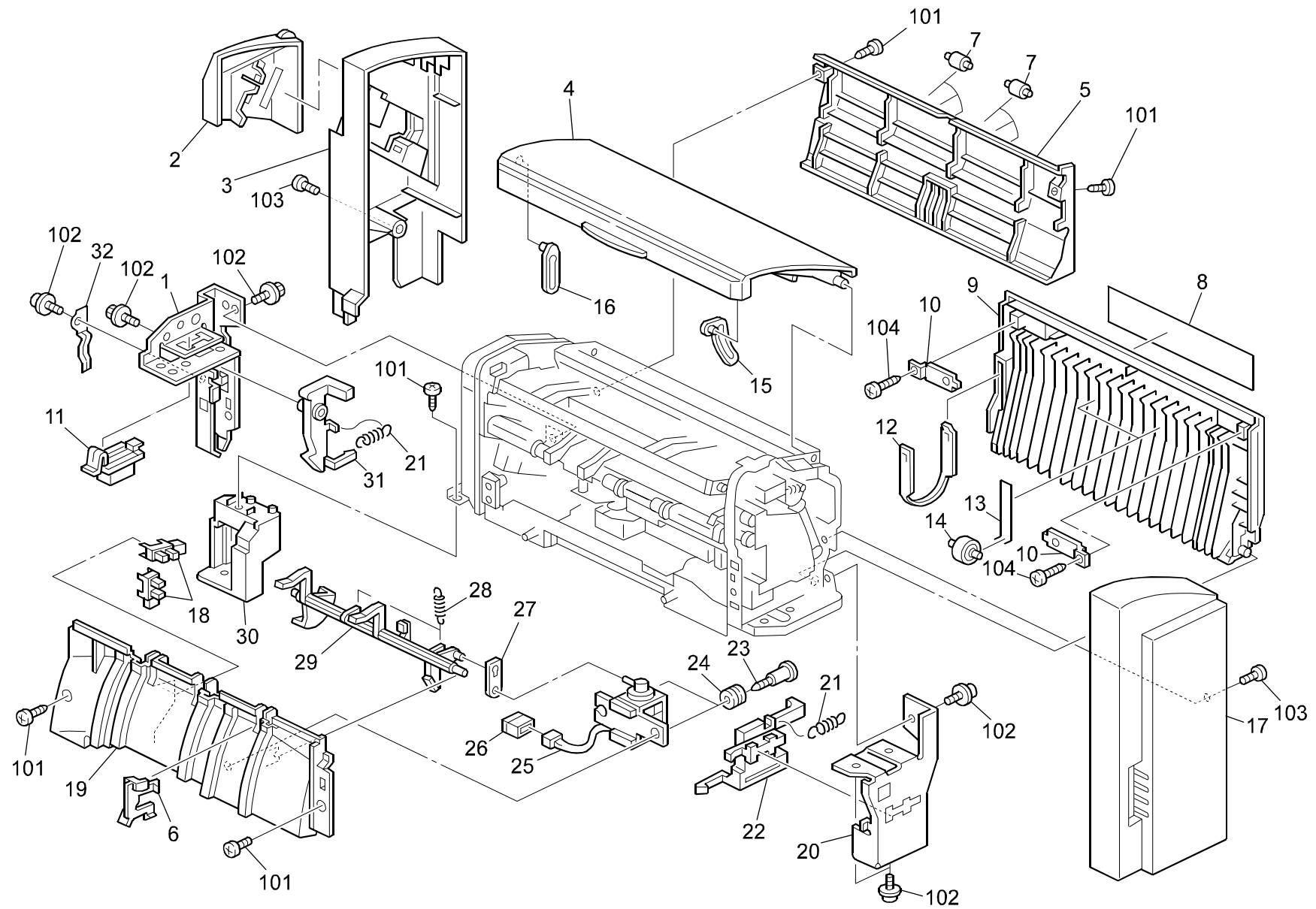
PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

1.EXTERIOR (G314).....	2
2.SHIFT TRAY (G314)	4
3.DRIVE SECTION (G314)	6
4.PAPER EXIT SECTION (G314)	8
5.PAPER FEED SECTION (G314)	10
6.FRAME/ELECTRICAL SECTION (G314)	12
PARTS INDEX	15

September ,03 ' 2002

1.EXTERIOR (G314)

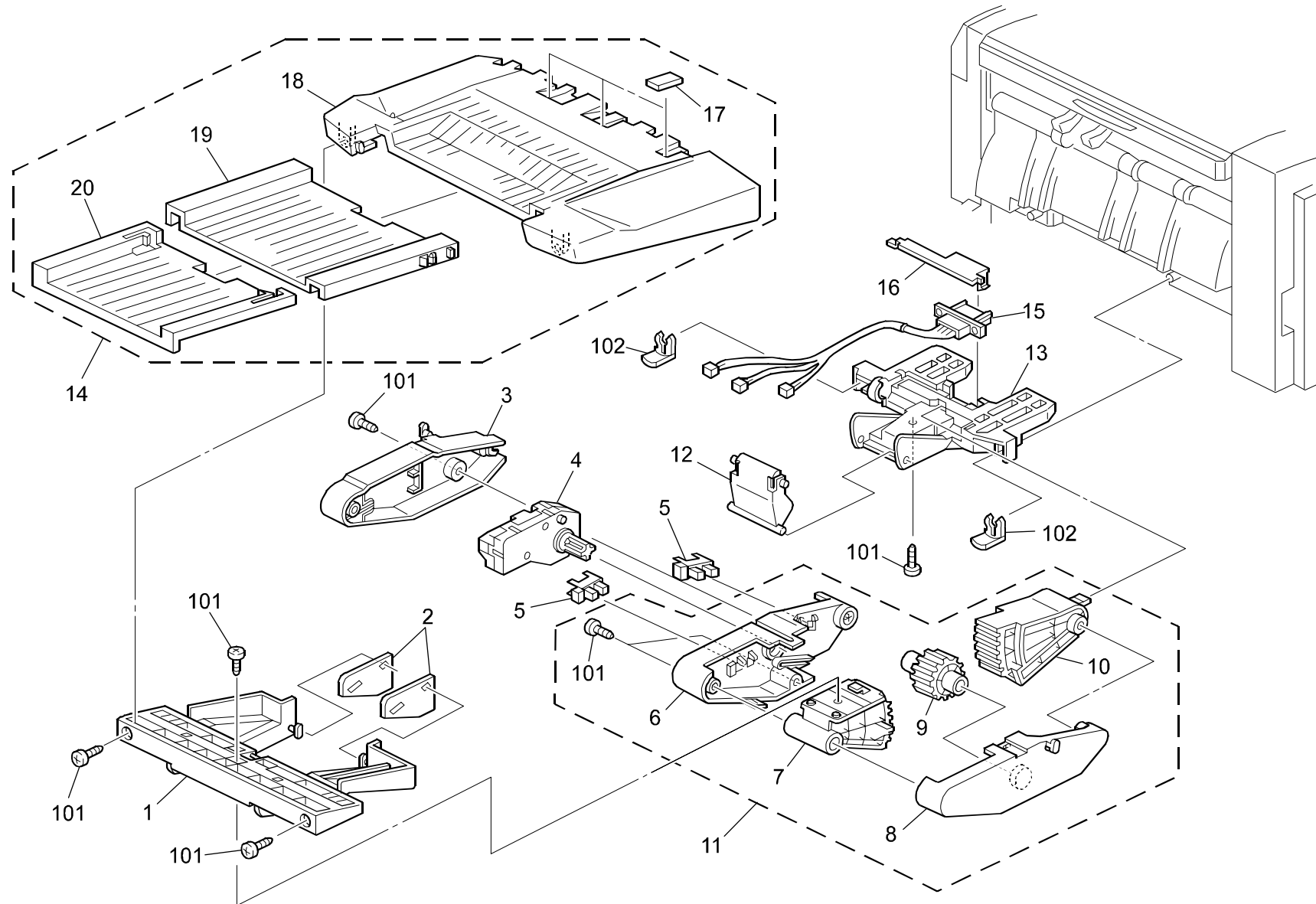


1.EXTERIOR (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G312 1250	Coupling Rear Bracket	1
2	G314 3213	Cover - Rear Window	1
3	G314 3212	Rear Cover	1
4	G314 3111	Upper Cover	1
5	G314 1205	Vertical Transport Guide	1
6	G314 3113	Cap - Guide Plate Lower	1
7	G314 1217	Upper Driven Roller - Vertical Transport	6
8	G314 8125	Decal - Paper Jam	1
9	G314 3161	Vertical Transport Guide	1
10	G314 1226	Magnetic Stay	2
11	G314 5201	Drawer Connector	1
12	G314 1211	Belt Stopper	1
13	G314 1251	Spring Plate	2
14	G314 1252	Driven Roller - Vertical Transport	2
15	G302 1090	Cover Front Link	1
16	G302 1100	Cover Rear Link	1
17	G314 3211	Front Cover	1
18	G302 1012	Photointerruptor	2
19	G314 3112	Guide Plate - Lower	1
20	G312 1151	Coupling Front Bracket	1
21	G314 3311	Release Lever Spring	2
22	G312 1161	Front Release Lever	1
23	G302 1526	Screw - 4x12	2
24	G302 1143	Rubber Cushion - mm6	2
25	G302 0410	Solenoid - Paper Senser Ass'y	1
26	G302 1023	Connector - Solenoid	1
27	G302 1106	Link - Paper Senser	1
28	G302 1150	Spring - Paper Senser	2
29	G314 3231	Paper Senser Lever	1
30	G314 3215	Rear Support Cover	1
31	G312 1261	Rear Release Lever	1
32	G518 1226	Ground Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	G302 1500	Tapping Screw - 4x12	
102	G302 1508	Tapping Screw - 3x6	
103	G302 1501	Pan Head Screw - 4x7	
104	G314 1227	Tapping Screw	

2.SHIFT TRAY (G314)

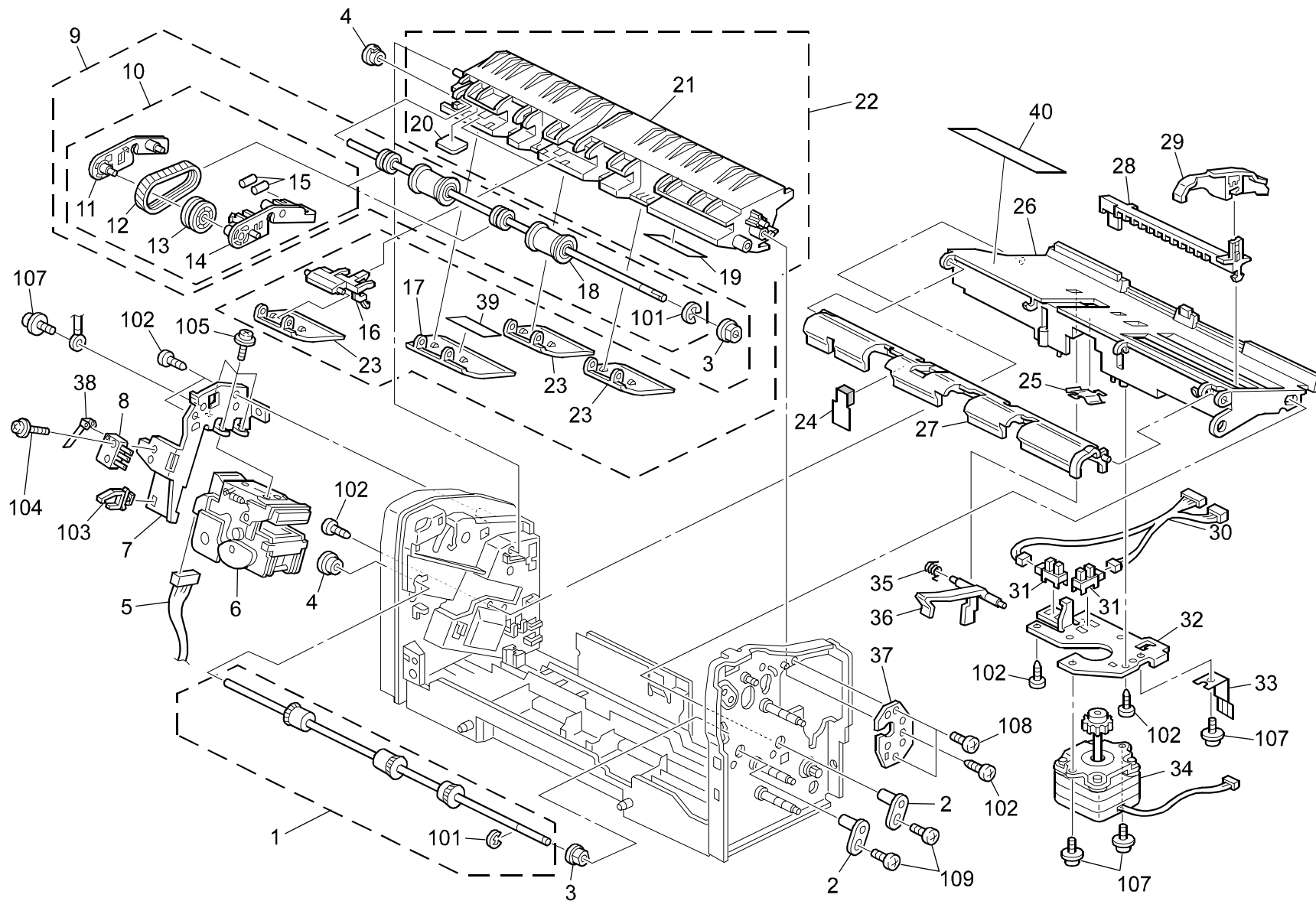


2.SHIFT TRAY (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G314 3171	Holder - Tray	1
2	G314 3178	Plate - Tray	2
3	G314 3180	Rear Link Cover	1
4	G302 1154	DC Motor - Tray	1
5	G302 1012	Photointerruptor	2
6	G314 3177	Middle Tray Cover	1
7	G314 3181	Tray Drive Gear	1
8	G314 3176	Front Cover Link	1
9	G302 1108	Gear - Z40	1
10	G302 1109	Tray Right Gear	1
11	G314 3170	Link - Tray Ass'y	1
12	G314 3179	Tray Link Cover	1
13	G314 3155	Tray Base Holder	1
14	G314 3150	Exit Tray Ass'y	1
15	G302 1030	Tray Drawer Connector	1
16	G302 1104	Connector Cover	1
17	G302 1122	Rubber Cushion	3
18	G314 3151	Main Tray	1
19	G314 3152	Middle Slide Tray	1
20	G314 3153	End Slide Tray	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	G302 1500	Tapping Screw - 4x12	
102	G302 1519	Snap Ring - Tray	

3.DRIVE SECTION (G314)



3.DRIVE SECTION (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G302 0200	Transport Roller Ass'y	1
2	G302 1517	Rubber Bushing - mm8	2
3	G302 1514	Bushing - mm6	2
4	G302 1516	Bushing - Side Plate - Rear	2
5	G314 5212	Harness - Stapler Unit	1
6	G302 1156	Stapler Unit	1
7	G314 2415	Bracket - Stapler Unit	1
8	G302 1022	Micro Switch - Cover	1
9	G302 0220	Roller - Paper Feed Ass'y	1
10	G302 0230	Roller - Paper Feed Sub Ass'y	2
11	G302 1097	Holder - Cat Roller - Rear	2
12	G302 1117	Caterpillar Belt	2
13	G302 1098	Roller - Cat	2
14	G314 1162	Holder - Paper Feed Front	2
15	G302 1054	Shaft - Weight - Cat	4
16	G302 1099	Holder - Paper Plate	2
17	G302 1095	Pressure Plate - Rear	1
18	G302 1149	Feed Out Roller	1
19	G302 1141	Front Film - Guide Plate	1
20	G302 1138	Entrance Film - Guide Plate	1
21	G314 1165	Entrance Guide Plate	1
22	G314 0210	Guide Plate - Entrance Ass'y	1
23	G302 1094	Pressure Plate - Paper Feed	4
24	G302 1147	Rubber Cushion - Guide Plate	1
25	G302 1036	Spring Plate - Rack	1
26	G314 1181	Guide Plate - Tray Front	1
27	G314 3141	Front Guide Plate	1
28	G302 1019	Side Fence Rack	1
29	G302 1020	Side Fence	1
30	G314 5211	Harness - Jogger Fence	1
31	G302 1012	Photointerruptor	2
32	G302 1038	Stepper Motor Bracket	1
33	G314 2561	Ground Plate - Jogger Fence	1
34	G302 1032	Stepper Motor - Jogger Fence	1
35	G302 1131	Exit Spring	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G302 1058	Exit Feeler	1
37	G314 1151	Entrance Guide Bracket	1
38	G302 1035	Lever - Micro Switch	1
39	G314 1167	Paper Support Film	1
40	G314 1172	Guide Film	1
101	G302 1505	Retaining Ring - mm5	
102	G302 1500	Tapping Screw - 4x12	
103	G302 1512	Harness Clamp - Type C	
104	G302 1507	Screw - 2.3X12	
105	G302 1509	Pan Head Screw - 3x6	
106	G302 1506	Harness Clamp - Type B	
107	G302 1508	Tapping Screw - 3x6	
108	G302 1501	Pan Head Screw - 4x7	
109	G302 1504	Screw - 4X6	

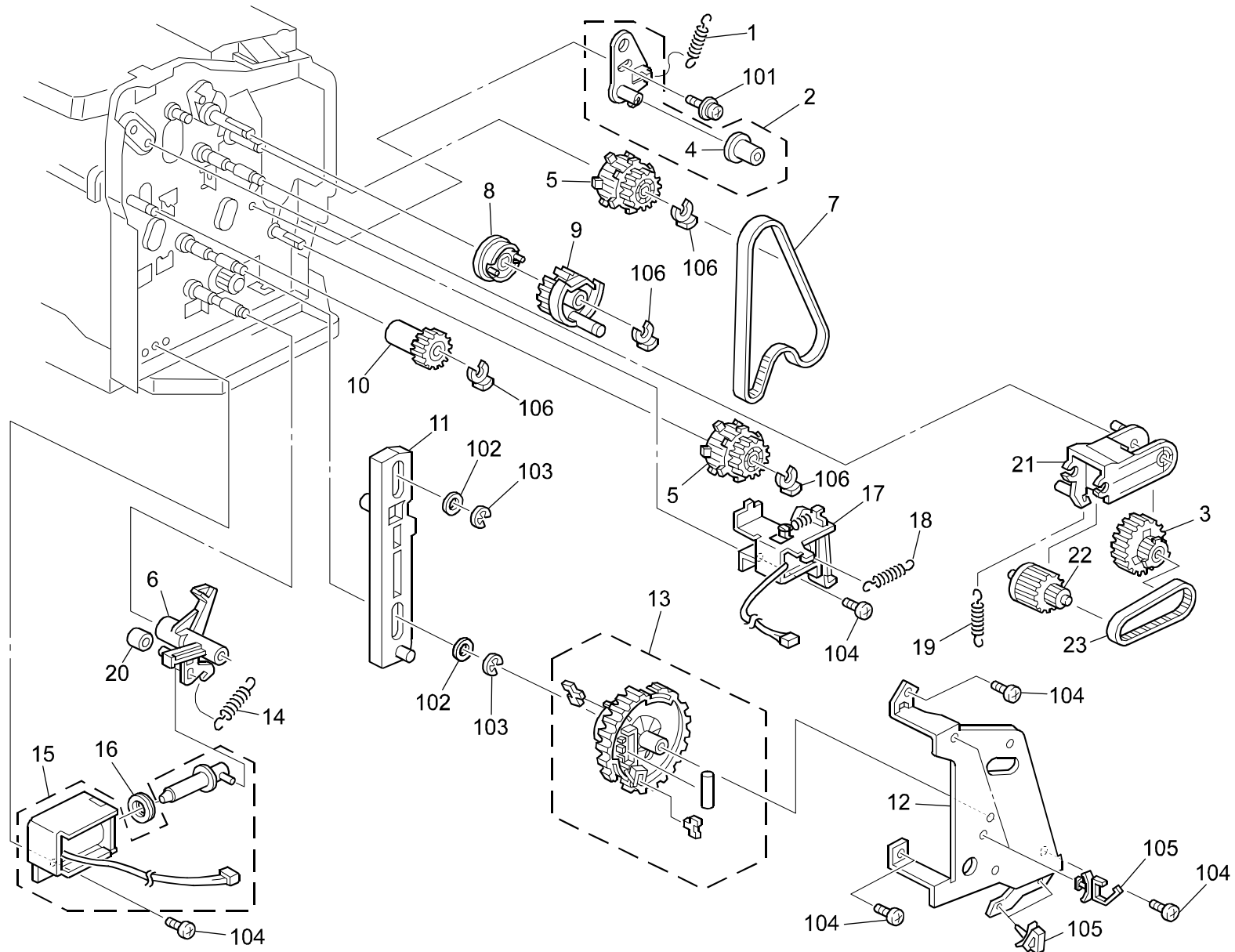
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4.PAPER EXIT SECTION (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G302 1517	Rubber Bushing - mm8	1
2	G314 3104	Guide - Paper Exit	1
3	G302 1130	Small Brush	2
4	G302 1047	Spring Plate - Rear Ground	1
5	G302 1075	Roller - Plate	2
6	G314 3101	Lever - Paper Exit	2
7	G302 1049	Plate Shaft	1
8	G302 1129	Middle Brush	1
9	G302 1074	Guide Plate - Paper Exit Unit	1
10	G302 1115	Spring - Paper Exit Unit - Rear	1
11	G302 1041	Bracket - Paper Exit Unit	1
12	G302 1046	Spring Plate - Front Ground	1
13	G302 1514	Bushing - mm6	1
14	G302 1527	Bushing - Paddle - mm5	1
15	G302 1124	Large Brush	1
16	G302 1085	Pulley - Paddle - Z14	1
17	G302 1050	Paddle Drive Shaft	1
18	G302 1114	Spring - Paper Exit Unit - Front	1
19	G302 1528	Bushing - mm5	2
20	G302 1052	Timing Belt - Paddle	1
21	B442 0310	Shaft - Paddle Ass'y	1
22	G302 1126	Paddle Film	2
23	G302 1084	Paddle Shaft	1
24	G302 1123	Paddle Gathering Rubber	2
25	G302 0270	Roller - Driven - Rear Ass'y	2
26	G302 1060	Holder - Roller	4
27	G302 1091	Roller - Pull Back Belt	2
28	G302 1116	Spring - Driven Roller	3
29	G314 1112	Lever Plate Left Ass'y	1
30	G302 1152	Rubber Bushing - mm5	3
31	G314 1115	Plate Lever	2
32	G302 1102	Pressure Roller - Front	2
33	G314 1166	Guide - Entrance Upper	1
34	G314 1225	Magnetic Guide - Vertical Transport	2
35	G302 1012	Photointerruptor	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G314 1220	Paper Entrance Feeler	1
37	G314 1232	Switch Bracket	1
38	G302 0280	Front Driven Roller	2
39	G302 1518	Bushing - Paper Exit Unit - Point	1
40	G314 1231	Spring Plate	1
41	G314 5218	Micro Switch	1
42	G314 1227	Tapping Screw	1
43	B442 1065	Front Film	2
44	G314 1125	Protection - Paddle	2
45	G314 3103	Front Exit Guide Mylar	1
46	G314 3105	Rear Exit Guide Mylar	1
47	G302 1123	Balancer Lever Plate	2
48	G314 1125	Protection - Paddle	2
49	G302 1507	Screw - 2.3X12	1
50	G314 1131	Driven Roller Spring - Rear	1
51	G314 1121	Support Film	2
52	G314 1116	Right Film	1
53	G314 1111	Lever - Plate Ass'y	1
101	G302 1500	Tapping Screw - 4x12	
102	G302 1504	Screw - 4X6	
103	G302 1515	Snap Ring - mm4	
104	G302 1510	Snap Ring - mm5	

5.PAPER FEED SECTION (G314)

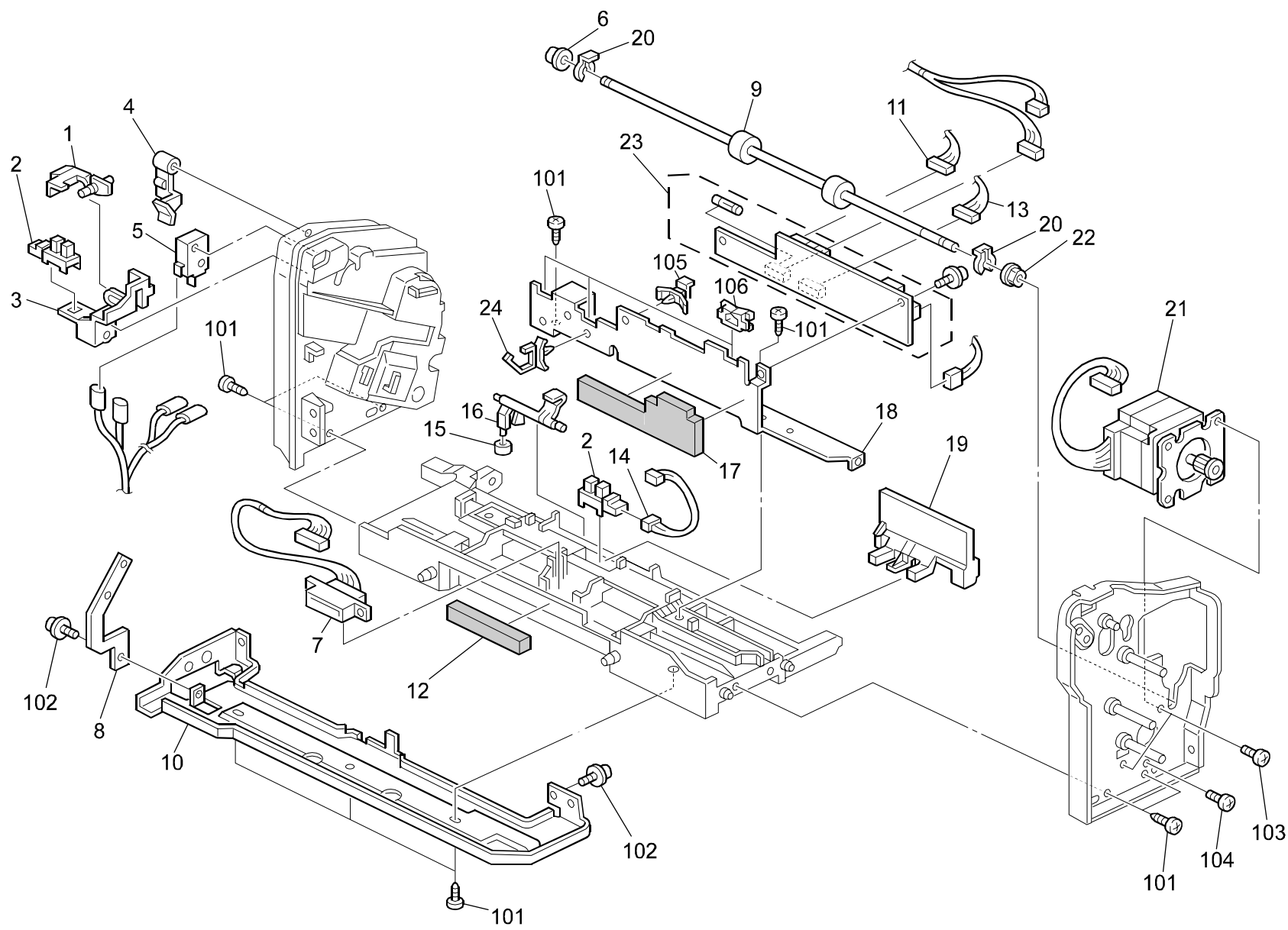


5.PAPER FEED SECTION (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G302 1119	Spring - Belt Tension	1
2	G314 2140	Tensioner - Drive Ass'y	1
3	G302 1080	Right Link Pulley	1
4	G314 2142	Pulley - 18Z	1
5	G302 1068	Feed Out Pulley	2
6	G302 1076	Link Lever	1
7	G314 2171	Timing Belt	1
8	G302 1081	Paddle Holder	1
9	G302 1071	Gear - Paddle Z32	1
10	G302 1079	Gear - Z18	1
11	G314 2123	Drive Link	1
12	G314 2151	Bracket - Drive	1
13	G314 2122	Gear - Z85 Ass'y	1
14	G314 2124	Lever Spring	1
15	G302 0340	DC Solenoid - Exit Ass'y	1
16	G302 1144	Rubber Cushion - Solenoid	1
17	G302 1155	Paddle Solenoid	1
18	G302 1125	Paddle Clutch Spring	1
19	G302 1120	Holder Spring	1
20	G302 1152	Rubber Bushing - mm5	1
21	G302 1077	Drive Link Holder	1
22	G302 1072	Left Link Pulley	1
23	G302 1121	Timing Belt - Drive Link	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	G302 1509	Pan Head Screw - 3x6	
102	G302 1008	Washer - Mm6	
103	G302 1505	Retaining Ring - mm5	
104	G302 1501	Pan Head Screw - 4x7	
105	G302 1506	Harness Clamp - TYPE B	
106	G302 1515	Snap Ring - mm4	

6.FRAME/ELECTRICAL SECTION (G314)



6.FRAME/ELECTRICAL SECTION (G314)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G302 1011	Cover Detector Feeler	1
2	G302 1012	Photointerruptor	2
3	G302 1010	Bracket - Cover Detector	1
4	G302 1013	Exit Lever	1
5	G302 1015	Exit Micro Switch	1
6	G302 1516	Bushing - Side Plate - Rear	1
7	G314 5215	Tray Harness	1
8	G314 2411	Spring Plate	1
9	G314 1215	Driven Roller - Vertical Transport	1
10	G314 2511	Base Bracket	1
11	G314 5202	Switch Harness	1
12	G302 1148	Base Cushion	1
13	G314 5203	Lever Harness	1
14	G314 5204	Entrance Sensor Harness	1
15	G302 1152	Rubber Bushing - Mm5	1
16	G314 1222	Sensor Lever - Vertical Transport	1
17	G314 2553	Sound Proofing Material	1
18	G314 2551	Bracket - Main Control Board	1
19	G314 1241	Cover - Main Control Board	1
20	G302 1510	Snap Ring - mm5	2
21	G314 2112	Stepper Motor - KH56	1
22	G302 1514	Bushing - Mm6	1
23	G314 5106	Main Control Board	1
24	G302 1512	Harness Clamp - TYPE C	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	G302 1500	Tapping Screw - 4x12	
102	G302 1508	Tapping Screw - 3x6	
103	G302 1504	Screw - 4X6	
104	G302 1501	Pan Head Screw - 4x7	
105	G314 5232	Locking Support	
106	G314 5233	Harness Clamp	

Parts Index

Parts Index

Part No.	Description	Page and Index No.
G314 0210	Guide Plate - Entrance Ass'y	7- 22
G314 1111	Lever - Plate Ass'y	9- 53
G314 1112	lever Plate Left Ass'y	9- 29
G314 1115	Plate Lever	9- 31
G314 1116	Right Film	9- 52
G314 1121	Support Film	9- 51
G314 1125	Protection - Paddle	9- 48
G314 1125	Protection - Paddle	9- 44
G314 1131	Driven Roller Spring - Rear	9- 50
G314 1151	Entrance Guide Bracket	7- 37
G314 1162	Holder - Paper Feed Front	7- 14
G314 1165	Entrance Guide Plate	7- 21
G314 1166	Guide - Entrance Upper	9- 33
G314 1167	Paper Support Film	7- 39
G314 1172	Guide Film	7- 40
G314 1181	Guide Plate - Tray Front	7- 26
G314 1205	Vertical Transport Guide	3- 5
G314 1211	Belt Stopper	3- 12
G314 1215	Driven Roller - Vertical Transport	13- 9
G314 1217	Upper Driven Roller - Vertical Transport	3- 7
G314 1220	Paper Entrance Feeler	9- 36
G314 1222	Sensor Lever - Vertical Transport	13- 16
G314 1225	Magnetic Guide - Vertical Transport	9- 34
G314 1226	Magnetic Stay	3- 10
G314 1227	Tapping Screw	9- 42
G314 1227	Tapping Screw	3-104
G314 1231	Spring Plate	9- 40
G314 1232	Switch Bracket	9- 37
G314 1241	Cover - Main Control Board	13- 19
G314 1251	Spring Plate	3- 13
G314 1252	Driven Roller - Vertical Transport	3- 14
G314 2112	Stepper Motor - KH56	13- 21
G314 2122	Gear - Z85 Ass'y	11- 13
G314 2123	Drive Link	11- 11
G314 2124	Lever Spring	11- 14

Part No.	Description	Page and Index No.
G314 2140	Tensioner - Drive Ass'y	11- 2
G314 2142	Pulley - 18Z	11- 4
G314 2151	Bracket - Drive	11- 12
G314 2171	Timing Belt	11- 7
G314 2411	Spring Plate	13- 8
G314 2415	Bracket - Stapler Unit	7- 7
G314 2511	Base Bracket	13- 10
G314 2551	Bracket - Main Control Board	13- 18
G314 2553	Sound Proofing Material	13- 17
G314 2561	Ground Plate - Jogger Fence	7- 33
G314 3101	Lever - Paper Exit	9- 6
G314 3103	Front Exit Guide Mylar	9- 45
G314 3104	Guide - Paper Exit	9- 2
G314 3105	Rear Exit Guide Mylar	9- 46
G314 3111	Upper Cover	3- 4
G314 3112	Guide Plate - Lower	3- 19
G314 3113	Cap - Guide Plate Lower	3- 6
G314 3141	Front Guide Plate	7- 27
G314 3150	Exit Tray Ass'y	5- 14
G314 3151	Main Tray	5- 18
G314 3152	Middle Slide Tray	5- 19
G314 3153	End Slide Tray	5- 20
G314 3155	Tray Base Holder	5- 13
G314 3161	Vertical Transport Guide	3- 9
G314 3170	Link - Tray Ass'y	5- 11
G314 3171	Holder - Tray	5- 1
G314 3176	Front Cover Link	5- 8
G314 3177	Middle Tray Cover	5- 6
G314 3178	Plate - Tray	5- 2
G314 3179	Tray Link Cover	5- 12
G314 3180	Rear Link Cover	5- 3
G314 3181	Tray Drive Gear	5- 7
G314 3211	Front Cover	3- 17
G314 3212	Rear Cover	3- 3
G314 3213	Cover - Rear Window	3- 2

Part No.	Description	Page and Index No.
G314 3215	Rear Support Cover	3- 30
G314 3231	Paper Sensor Lever	3- 29
G314 3311	Release Lever Spring	3- 21
G314 5106	Main Control Board	13- 23
G314 5201	Drawer Connector	3- 11
G314 5202	Switch Harness	13- 11
G314 5203	Lever Harness	13- 13
G314 5204	Entrance Sensor Harness	13- 14
G314 5211	Harness - Jogger Fence	7- 30
G314 5212	Harness - Stapler Unit	7- 5
G314 5215	Tray Harness	13- 7
G314 5218	Micro Switch	9- 41
G314 5232	Locking Support	13-105
G314 5233	Harness Clamp	13-106
G314 8125	Decal - Paper Jam	3- 8

Part No.	Description	Page and Index No.
B442 0310	Shaft - Paddle Ass'y	9- 21
B442 1065	Front Film	9- 43
G302 0200	Transport Roller Ass'y	7- 1
G302 0220	Roller - Paper Feed Ass'y	7- 9
G302 0230	Roller - Paper Feed Sub Ass'y	7- 10
G302 0270	Roller - Driven - Rear Ass'y	9- 25
G302 0280	Front Driven Roller	9- 38
G302 0340	DC Solenoid - Exit Ass'y	11- 15
G302 0410	Solenoid - Paper Sensor Ass'y	3- 25
G302 1008	Washer - Mm6	11-102
G302 1010	Bracket - Cover Detector	13- 3
G302 1011	Cover Detector Feeler	13- 1
G302 1012	Photointerruptor	3- 18
G302 1012	Photointerruptor	9- 35
G302 1012	Photointerruptor	13- 2
G302 1012	Photointerruptor	7- 31
G302 1012	Photointerruptor	5- 5
G302 1013	Exit Lever	13- 4
G302 1015	Exit Micro Switch	13- 5
G302 1019	Side Fence Rack	7- 28
G302 1020	Side Fence	7- 29
G302 1022	Micro Switch - Cover	7- 8
G302 1023	Connector - Solenoid	3- 26
G302 1030	Tray Drawer Connector	5- 15
G302 1032	Stepper Motor - Jogger Fence	7- 34
G302 1035	Lever - Micro Switch	7- 38
G302 1036	Spring Plate - Rack	7- 25
G302 1038	Stepper Motor Bracket	7- 32
G302 1041	Bracket - Paper Exit Unit	9- 11
G302 1046	Spring Plate - Front Ground	9- 12
G302 1047	Spring Plate - Rear Ground	9- 4
G302 1049	Plate Shaft	9- 7
G302 1050	Paddle Drive Shaft	9- 17
G302 1052	Timing Belt - Paddle	9- 20
G302 1054	Shaft - Weight - Cat	7- 15

Part No.	Description	Page and Index No.
G302 1058	Exit Feeler	7- 36
G302 1060	Holder - Roller	9- 26
G302 1068	Feed Out Pulley	11- 5
G302 1071	Gear - Paddle Z32	11- 9
G302 1072	Left Link Pulley	11- 22
G302 1074	Guide Plate - Paper Exit Unit	9- 9
G302 1075	Roller - Plate	9- 5
G302 1076	Link Lever	11- 6
G302 1077	Drive Link Holder	11- 21
G302 1079	Gear - Z18	11- 10
G302 1080	Right Link Pulley	11- 3
G302 1081	Paddle Holder	11- 8
G302 1084	Paddle Shaft	9- 23
G302 1085	Pulley - Paddle - Z14	9- 16
G302 1090	Cover Front Link	3- 15
G302 1091	Roller - Pull Back Belt	9- 27
G302 1094	Pressure Plate - Paper Feed	7- 23
G302 1095	Pressure Plate - Rear	7- 17
G302 1097	Holder - Cat Roller - Rear	7- 11
G302 1098	Roller - Cat	7- 13
G302 1099	Holder - Paper Plate	7- 16
G302 1100	Cover Rear Link	3- 16
G302 1102	Pressure Roller - Front	9- 32
G302 1104	Connector Cover	5- 16
G302 1106	Link - Paper Sensor	3- 27
G302 1108	Gear - Z40	5- 9
G302 1109	Tray Right Gear	5- 10
G302 1114	Spring - Paper Exit Unit - Front	9- 18
G302 1115	Spring - Paper Exit Unit - Rear	9- 10
G302 1116	Spring - Driven Roller	9- 28
G302 1117	Caterpillar Belt	7- 12
G302 1119	Spring - Belt Tension	11- 1
G302 1120	Holder Spring	11- 19
G302 1121	Timing Belt - Drive Link	11- 23
G302 1122	Rubber Cushion	5- 17

Part No.	Description	Page and Index No.
G302 1123	Balancer Lever Plate	9- 47
G302 1123	Paddle Gathering Rubber	9- 24
G302 1124	Large Brush	9- 15
G302 1125	Paddle Clutch Spring	11- 18
G302 1126	Paddle Film	9- 22
G302 1129	Middle Brush	9- 8
G302 1130	Small Brush	9- 3
G302 1131	Exit Spring	7- 35
G302 1138	Entrance Film - Guide Plate	7- 20
G302 1141	Front Film - Guide Plate	7- 19
G302 1143	Rubber Cushion - mm6	3- 24
G302 1144	Rubber Cushion - Solenoid	11- 16
G302 1147	Rubber Cushion - Guide Plate	7- 24
G302 1148	Base Cushion	13- 12
G302 1149	Feed Out Roller	7- 18
G302 1150	Spring - Paper Sensor	3- 28
G302 1152	Rubber Bushing - Mm5	13- 15
G302 1152	Rubber Bushing - mm5	11- 20
G302 1152	Rubber Bushing - mm5	9- 30
G302 1154	DC Motor - Tray	5- 4
G302 1155	Paddle Solenoid	11- 17
G302 1156	Stapler Unit	7- 6
G302 1500	Tapping Screw - 4x12	3-101
G302 1500	Tapping Screw - 4x12	5-101
G302 1500	Tapping Screw - 4x12	7-102
G302 1500	Tapping Screw - 4x12	13-101
G302 1500	Tapping Screw - 4x12	9-101
G302 1501	Pan Head Screw - 4x7	11-104
G302 1501	Pan Head Screw - 4x7	13-104
G302 1501	Pan Head Screw - 4x7	3-103
G302 1501	Pan Head Screw - 4x7	7-108
G302 1504	Screw - 4X6	7-109
G302 1504	Screw - 4X6	9-102
G302 1504	Screw - 4X6	13-103
G302 1505	Retaining Ring - mm5	11-103

Part No.	Description	Page and Index No.
G302 1505	Retaining Ring - mm5	7-101
G302 1506	Harness Clamp - Type B	7-106
G302 1506	Harness Clamp - TYPE B	11-105
G302 1507	Screw - 2.3X12	7-104
G302 1507	Screw - 2.3X12	9- 49
G302 1508	Tapping Screw - 3x6	13-102
G302 1508	Tapping Screw - 3x6	3-102
G302 1508	Tapping Screw - 3x6	7-107
G302 1509	Pan Head Screw - 3x6	7-105
G302 1509	Pan Head Screw - 3x6	11-101
G302 1510	Snap Ring - mm5	13- 20
G302 1510	Snap Ring - mm5	9-104
G302 1512	Harness Clamp - TYPE C	13- 24
G302 1512	Harness Clamp - Type C	7-103
G302 1514	Bushing - Mm6	13- 22
G302 1514	Bushing - mm6	9- 13
G302 1514	Bushing - mm6	7- 3
G302 1515	Snap Ring - mm4	9-103
G302 1515	Snap Ring - mm4	11-106
G302 1516	Bushing - Side Plate - Rear	13- 6
G302 1516	Bushing - Side Plate - Rear	7- 4
G302 1517	Rubber Bushing - mm8	7- 2
G302 1517	Rubber Bushing - mm8	9- 1
G302 1518	Bushing - Paper Exit Unit - Point	9- 39
G302 1519	Snap Ring - Tray	5-102
G302 1526	Screw - 4x12	3- 23
G302 1527	Bushing - Paddle - mm5	9- 14
G302 1528	Bushing - mm5	9- 19
G312 1151	Coupling Front Bracket	3- 20
G312 1161	Front Release Lever	3- 22
G312 1250	Coupling Rear Bracket	3- 1
G312 1261	Rear Release Lever	3- 31
G518 1226	Ground Plate	3- 32

Part No.	Description	Page and Index No.